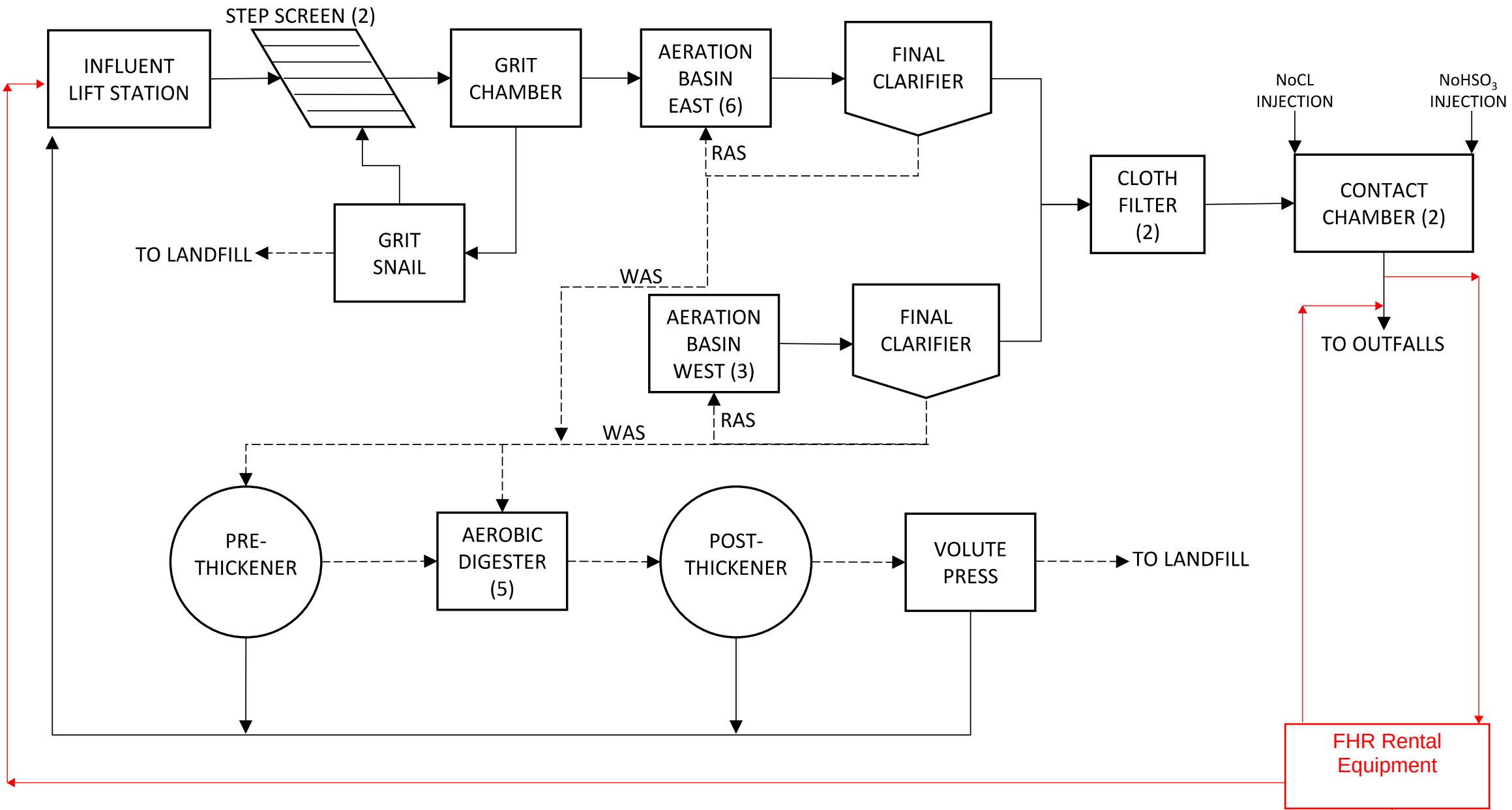


FHR Interconnections at Allison WWT



PLUMMER

- LEGEND
- FLOW STREAM, LIQUIDS
 - - - FLOW STREAM, SOLIDS



ALLISON WASTEWATER TREATMENT FACILITY
TPDES PERMIT RENEWAL APPLICATION
PROCESS FLOW DIAGRAM

To Flint Hills Resources
West Refinery via existing
River Water Pipeline

TEXAS REGISTERED ENGINEERING FIRM F-13
c:\Users\ahughes\Plummer\0537-062-01 - Internal - 05 Project Work\05 Permitting\Allison WWT\01 Permit Application\Attachments\ATT G_Flow Diagram.pptx